#### Low Dk/ Df specific material

Tg200 high thermal resistant special purpose laminate and prepreg

# TU-872 LK, TU-87P LK

TU-872 LK is a high performance modified epoxy FR-4 resin system reinforced with regular woven E-glass, designed with low dielectric constant and low dispassion factor outstanding performance for high frequency and high-speed circuit board application. TU-872 LK material is capable of environmental protection lead free process and also compatible with FR-4 processes. TU-872 LK laminates also exhibit excellent CTE, superior chemical resistance thermal stability and CAF resistance.

### PERFORMANCE AND PROCESSING ADVANTAGES

- Ÿ Excellent electrical proprieties
- Ÿ Dielectric constant less than 4.0
- Ÿ Disipation factor less than 0.010
- Ÿ Stable and flat Dk/Df performance
- Ÿ Compatible with modified FR-4 processes
- Y Lead Free compatible
- Ÿ Anti-CAF capability
- Ÿ Reduced Z-axis thermal expansion
- Ÿ Superior dimensional stability, thickness uniformity and flatness
- Ÿ Excellent through-hole and soldering reliability
- Ÿ The cost of ownership against performance is favorable

#### **GENERAL INFORMATION**

#### Ÿ Industry Approvals

UL Designation - ANSI Grade FR-4
UL File Number E189572
Flammability Rating 94V-0
Maximum Operating Temperature 130°C

#### Ÿ Standard Availability

Thickness: 0.002"[0.05mm] to 0.062"[1.58mm], available in sheet or panel form

Copper Foil Cladding: 1/3 to 5 oz for built-up & double sides

Prepregs: Available in roll or panel form

Glass Styles: 106, 1080, 2113, 2116, 1506 and 7628, other prepreg grades are available up to request.

## TYPICAL PROPERTIES FOR TU-872 LK LAMINATES

PROPERTY	IPC-4101	SPEC	TYPICAL VALUES
Thermal			
Tg (DMA) Tg (DSC) Tg (TMA) Td (TGA)	E-2/105+des	N/A	220 °C 200 °C 190 °C 340 °C
CTE x-axis CTE y-axis CTE z-axis	Ambient to Tg Ambient to Tg 25 to 260°C	- - -	12~15 ppm/°C 12~15 ppm/°C 2.5 %
Thermal Stress, Solder Float , 288°C	A	> 10	> 60 sec
T-260 T-288	E-2/105+des	N/A	60 min 20 min
Flammability	E-24/125+des	94V-0	94V-0
Electrical			
Permittivity (RC 55%) 1GHz (SPC method) 5GHz (SPC method) 10GHz (SPC method)	C-24/23/50	< 5.4	3.8 3.8 3.7
Loss Tangent (RC 55%) 1GHz (SPC method) 5GHz (SPC method) 10GHz (SPC method)	C-24/23/50	< 0.035	0.008 0.008 0.009
Volume Resistivity	C-96/35/90	> 106	> 10¹º MΩ∙cm
Surface Resistivity	C-96/35/90	> 104	$> 10^8  \text{M}\Omega$
Electric Strength		>30 kV/mm	> 40 kV/mm
Dielectric Breakdown Voltage		>40 kV	> 50 kV
Mechanical			
Young's Modulus Warp Direction Fill Direction	-	G Pa	26 24
Flexural Strength Lengthwise Crosswise	A A	> 60,000 > 50,000	> 60,000 psi > 50,000 psi
Peel Strength, 1.0 oz. Cu foil	A	> 6	5~7 lb/inch
Water Absorption	E-1/105+des+D-24/23	< 0.8	0.15 %

<sup>1.</sup> Property values are for information purposes only and are not guaranteed.

<sup>2.</sup>Any sales of these products will be governed by the terms and conditions of the agreement under which they are sold.